

CERTIFICATE

TTP-PW02-2-2065-0078.25.00

CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

EPZ Industrietechnik GmbH

Bierweg 2, 99310 Arnstadt, Germany

Has implemented and applies the requirements of the standard

PN-EN 15085-2+A1:2024-03

EN 15085-2:2020+A1:2023

Railway applications - Welding of railway vehicles and components
Part 2: Requirements for welding manufacturer

Classification level CL 2 in the area of activity [P]*

The scope of certification is presented in the Annex to this Certificate.

Place and date of issue:	Katowice, 20.08.2025
Certification expiration date:	from 20.08.2025 to 19.08.2028
Date of next surveillance audit:	until 05.08.2026, under pain of the certificate validity loss.
Lead auditor:	Hans Dieter Hesse
Auditor:	---

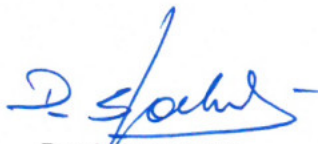
TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate can
be checked by scanning the QR
code or at the following address:

www.tuv-thuringen.pl




Dominik Bartecki
Director of the Certification Centre

SCOPE OF THE CERTIFICATION

Certificate holder EPZ Industrietechnik GmbH
Bierweg 2, 99310 Arnstadt, Germany

**Welding locations
(manufacturing locations)** EPZ Industrietechnik GmbH
Bierweg 2, 99310 Arnstadt, Germany

Welding process to EN ISO 4063	Parent material group to ISO/TR 15608	Dimensions	Comments
131	22	t = 1,2 – 12,0 mm	---
135	1.2	t = 0,7 – 12,0 mm	BW; FW: t = 0,7 – 12,0 mm
135	8.1	t = 1,0 – 12,0 mm	BW, FW: t = 1,7 – 12,0 mm
141	1.2	t = 0,7 – 3,0 mm	BW, FW: t = 1,0 – 12,0 mm
141	8.1	t = 0,7 – 6,0 mm	BW, FW: t = 1,0 – 12,0 mm
141	22	t = 0,7 – 6,0 mm	BW, FW: t = 1,0 – 12,0 mm
786	8, 11.1	D = 3,0 – 10,0 mm	Other material groups: 1 – 6
786	21, 22	D = 3,0 – 6,0 mm	---

Area of application and products New build of components and parts for railway vehicles:
- Switch cabinets, vessel systems, panels
- Self-supporting equipment boxes, suspension parts
- Supporting frames for internal equipment

Responsible welding coordinator (RWC) Sven Hartmann, IWS Level B internal year of birth: 1963
Deputy of RWC Jens Hoffmann, IWS Level C internal year of birth: 1993
Additional coordinators ---

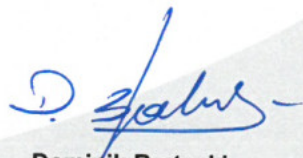
Comments:



This certification was granted in accordance with the certification program PW 02 date 01.03.2019

*[D]esign, [P]roduction, [M]aintenance, [S]upply

Katowice, 20.08.2025


Dominik Bartecki
Director of the Certification Centre